

DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

ICA-D350-794 REV. 6 OR EARLIER

REF. TCCA STC: SH05-4

REF. FAA STC: SR02794NY

REF. EASA STC: 10031514

REF. BRAZIL STC: 2002S09-07/-08

REF. AUSTRALIAN STC: ASR063SY

PURPOSE:

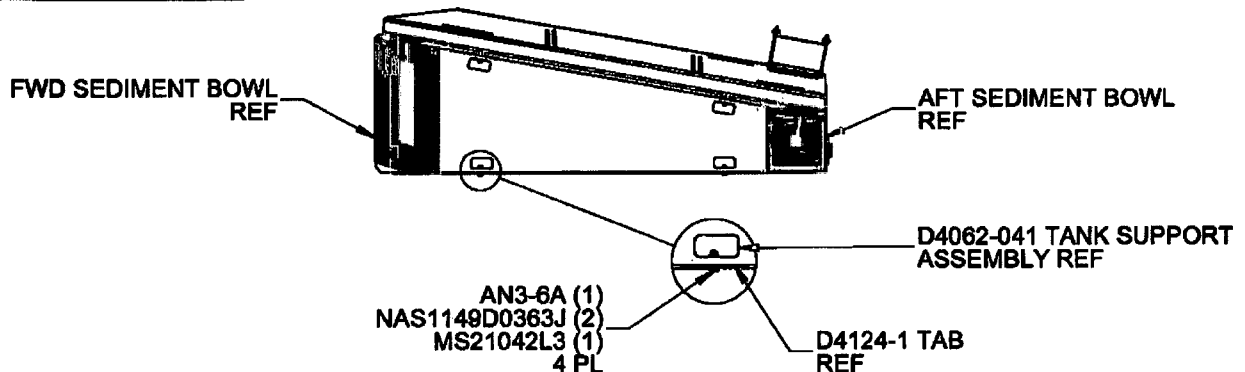
The purpose of this Dart Service Instruction is to amend hardware changes to tank assembly D350-794-141 at change 002 and subsequent.

The NAS1149D0363J washers under the AN3H5A bolts have been replaced by NAS1149D0332J washers to allow greater thread grip. The MS35207-266 screws have been replaced by AN3-8A bolts to prevent the screw heads from becoming stripped during installation.

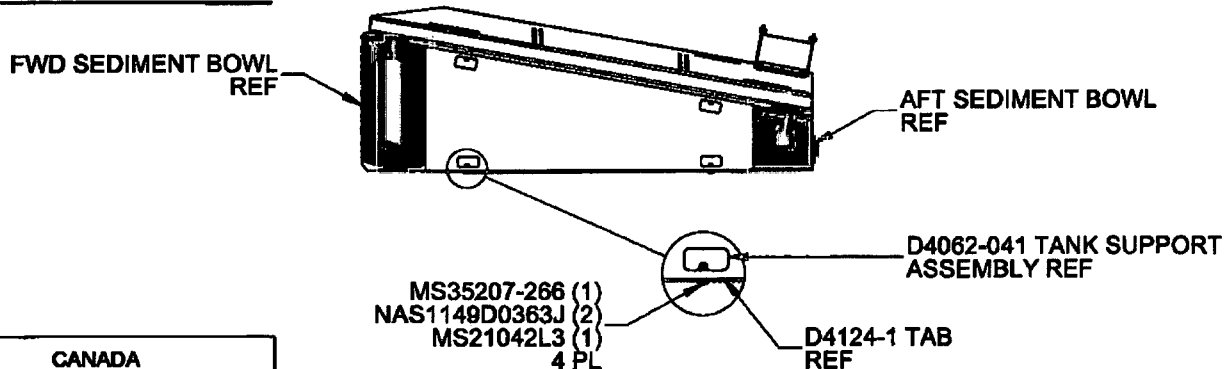
FIGURE CORRECTIONS:

Revise ICA-D350-794 Figure 28-2 and Figure 28-3 as follows:

ICA FIGURE 28-2 IS



ICA FIGURE 28-2 WAS



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AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

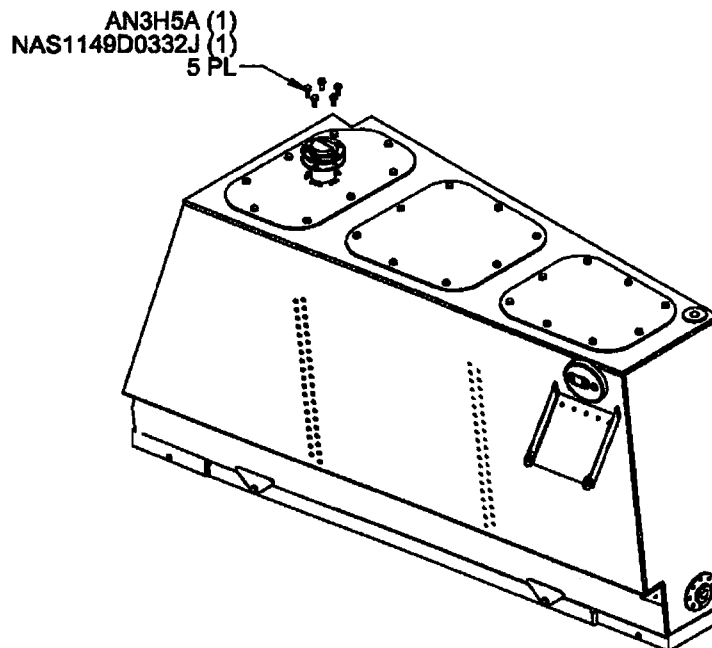
APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

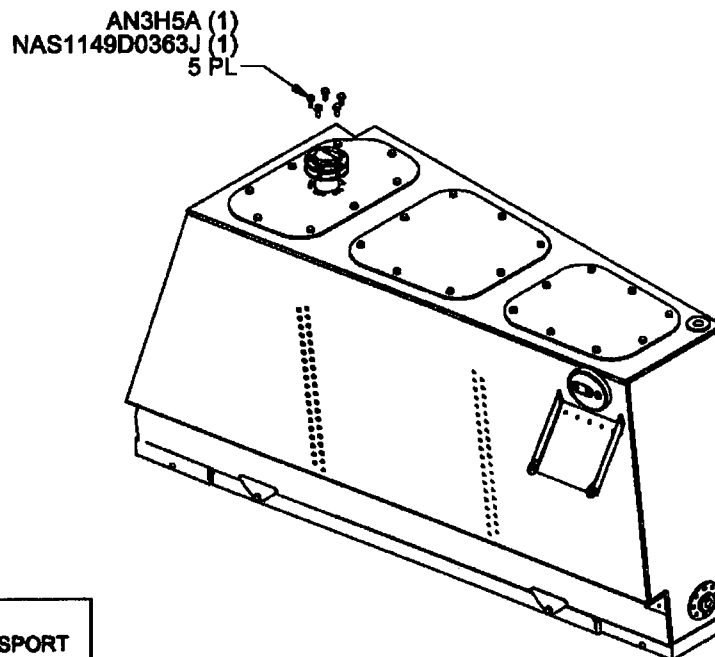
DATE: 14.05.21
CERT. NO.: SH05-4
ISSUE NO.: 3

A	NEW ISSUE	ML	13.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>MRee</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>MRee</i>		
CHECKED	<i>ASS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>DIA</i>	DSI 9663	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	HARDWARE UPGRADE	NTS
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ICA FIGURE 28-3 IS



ICA FIGURE 28-3 WAS



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D. SHEPHERD (DE # 02)

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DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
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